

EEL-S2-3



Bansbach
easylift

Advanced Actuator Controller

Features

- Synchronized parallel driving
- Current and temperature protection
- Settable drive speed
- Adjustable start and stop ramp
- Different control modes
- Wide range of parameters
- Easy setting with serial interface
- Adjustable current limit
- Good repeatability of settings
- Autobalance feature

Technical Data

- Supply Voltage: 12-35VDC, filtered less than 20% ripple
- Quiescent current: 15mA
- Motor current: 2x10A cont. 2x20A, 25% duty
- PWM frequency: 2kHz
- Current limit: 1-20A per actuator
- Temperature limit: 120°C (Power stage)
- Ramp times: 0-2 sec
- Pulse input freq.: max.1kHz
- Pulse inputs: pull- up/down 10kΩ
- (Hi/Lo; 4-30V/0-1V) Environment
- Control inputs: 0-1V=OFF; 4-30V=ON (impedance 10kΩ)
- Fault output: Active, pull down max.50mA
- Aux. voltage output: 5V/20mA
- Measures: 78 X 73 X 25mm
- Operating temp.range: +5° to +40°C
- Weight of board: 110g
- CE: Electromagnetic compatibility, Industrial Environment

The EEL-S2-3 is designed for driving two easyE®-line actuators in parallel. Synchronization is achieved by adjusting actuator speed during operation.

If adjustment cannot compensate unbalance between actuators, the actuators will be stopped.

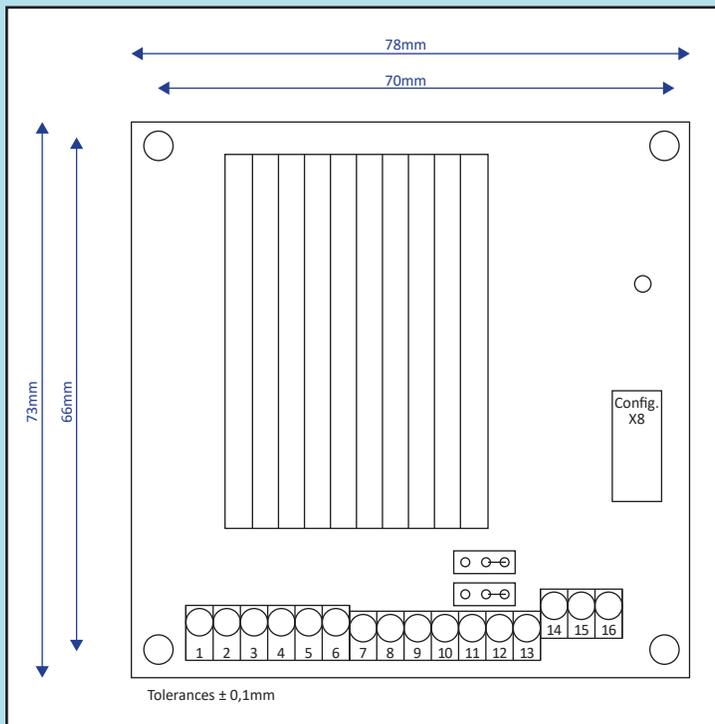
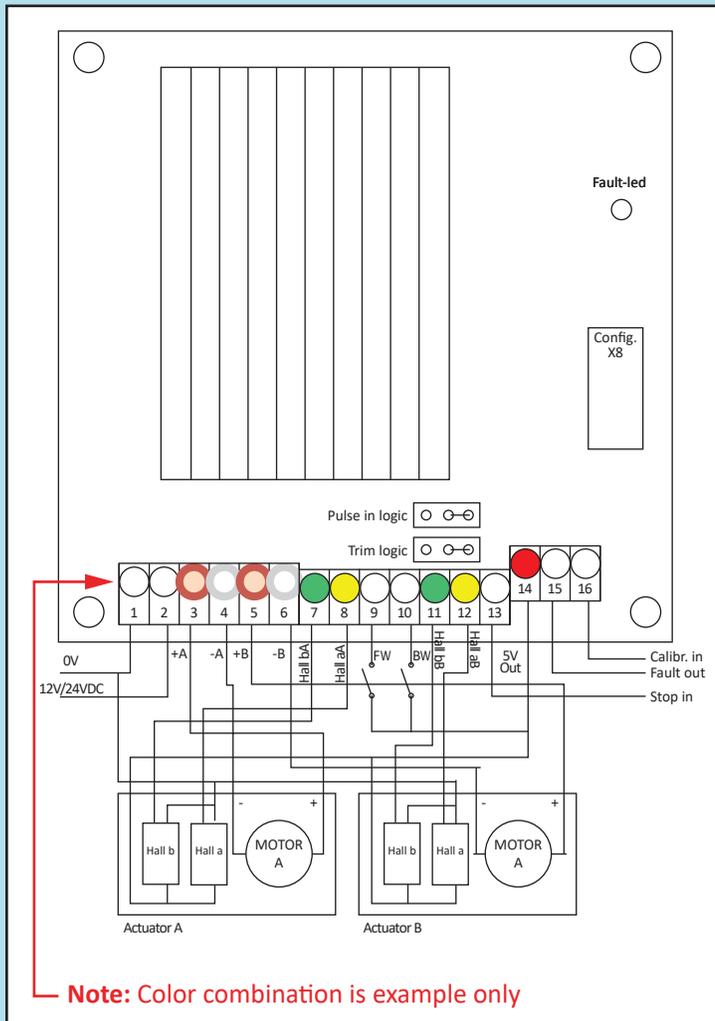
This way mechanical stress and breakage can be avoided. Additionally the EEL-S2-3 includes current limiter and power stage temperature protection. S2-3 has adjustable start and stop ramps for smooth operation.

The basic control is done with Forward-, Backward-, and Stop-commands, either in continuous mode or pulse mode.

Calibration input is for driving the system to its initial position. This is done with low speed. A wide range of parameters can be altered to suit to different demands and applications.

The parameters are set with the handy interface S2-Prog or laptop pc to the Config- connector.

Wiring S2-3



Screw Terminals

- 1 GND (0V) + (blue wire for hall)
- 2 Supply 12-35VDC (use fuse)
- 3 Actuator A +
- 4 Actuator A -
- 5 Actuator B +
- 6 Actuator B -
- 7 Hall b motor A (green)
- 8 Hall a motor A (yellow)
- 9 Forward(out) pos. command only
- 10 Backward(in) pos. command only
- 11 Hall b motor B (green)
- 12 Hall a motor B (yellow)
- 13 Stop input, for external stop input
Pos. command only
- 14 5V/20mA output for Hall and controls
e.g. FW/BW command (red wire for hall)
- 15 Fault output, active low on alarm
Open collector
- 16 Calibration, pos. command starts
calibration routine

Connect motors and supply as in picture.
Supply voltage 12-35VDC/24VDC must be
filtered ripple less than 20%

Inputs/Outputs

Pulse A and B

are for incoming feedback pulse-lines
Parameter 13 must be set to "1"

FW & BW

are command inputs forward/backward

STOP input

is for the use of external stop command
(eg. end switches)

Calibration input

is for starting the calibration routine

FAULT output

refer to fall situations on page 3

INPUTS

4V-30V as "high" signal level and
0V-1V as "low" signal level

OUTPUT

NPN open collector max. 50mA

Parameter List

Connect S2-PROG or PC to the Config-connector. This can be done with power on. S2-PROG displays the type of the device. Push the select button and you can scan the parameters with arrow buttons. Parameters are changed with +/- buttons. Store new settings with save button (press and hold for more than 5 sec).

Parameter list with:	Quality	Set range	Default
1 Running speed	40-100%	40-100	100(%)
2 Calibration speed	20-60%	20-60	60(%)
3 Start ramp	0-2sec	0-20	0.5(sec)
4 Stop ramp	0-2sec	0-20	0(sec)
5 Current limit	1-25A	10-250	20(2A)
6 Difference limit	3-50 pulses	3-50	10(pulses)
7 Behavior	smo->aggr	1-10	5
8 I-trip indication	disa=0;	ena=1	1
9 Start condition	both dir=0; only rev if I-trip=1; only rev if stop=2; only rev=3		1
10 Control mode	cont=1; impuls=2; impuls-2=3; Cont + cont calibration=4		1
11 Safety reverse time	disa=0; 1-30 reverse time after I-trip		0(sec)
12 Auto balance trigger	disa=0; 1-255 trigger point active		0(pulses)
13 Double pulse mode	disa=0; ena=1		1
14 End limit FW	disa=0; FWD end limit=1-65535		0(pulses)

Parameter Description:

- Running Speed is the speed which is used in normal mode.
- Calibration Speed is the low speed used during calibration-routine.
- Start and stop ramps define the acceleration and deceleration time to 0-100%-0 speed.
- Current limit is limit value for current trip. If current value is exceeded the motors will be stopped. During the period of start ramp + 1 sec the current limit is 1,5 times the current limit set value.
- Difference limit is the value for largest allowable difference between A and B pulse counters. If value is exceeded motors will be stopped.
- Adjust behavior defines how fast and intensively the controller will adjust the synchronization between motors A and B. Smooth 1 -> Aggressive 10.
- I-trip-indication – fault output can be set to “on”(default) also in current trip situation.
- Start condition enables the device to re-start the motor to both or only to opposite direction after a trip or stop situation.
- Control Mode sets the control-mode. In continuous mode the motor runs as long as command (fw or bw) is “on”. In impulse mode a short command starts the motor and the direction is changed with opposite command. Motor will stop only with “stop” command. In “Impulse-2” mode motor starts with short (fw/bw) impulse. Following command stops the motor, and next command (fw/bw) starts the motor again. In “Continuous(4)” mode actuators run as long as buttons are activated and during calibration buttons must be activated too. Of course, in all modes the difference limit, current limit and stop-command will stop the motors.
- Safety Reverse means automatic reverse run if the actuator has been stopped as a result of overload = I-trip. Stop input also triggers this function.
- Auto-balance trigger parameter value sets the starting point for auto balance. Value is the number of pulses counted from mechanical home.
- Double pulse mode enables the controller to handle actuators with double hall pulses. Must always be enabled when using Bansbach® actuators.
- End limit fw is a pulse counter “end stop” for fw direction. The position is determined in pulse edges from 1-65535. Value 0 means that end stop is not in use. Note: This feature cannot be used in all combinations of gear ratio and stroke length due to number of pulses may exceed 65535.
- Calibration routine is a calibration cycle for balancing the system. Calibration can be started by giving fw and bw commands at the same time for 3 sec or with incoming signal to calibration input. Calibration routine can be interrupted with new FW or BW command or signal to STOP input. When calibration routine starts, both motors start to run to same direction and will run until current limit stops the motor or pulses stop coming. During the calibration routine the fault led is blinking slowly. When blinking stops and both motors have stopped the device has reset the pulse counters. Now the device is ready for use. If there is need to change the calibration direction, swap the motor wires and the hall wires.
- Auto balance starts balancing routine before mechanical endstop. The trigger point is set with parameter 12. If “auto balance” is active it balances the system automatically in the end of stroke. This will prevent the possible pulse error accumulation. Auto balance always works to the calibration direction.



EEL-S2-3-A

(board alone)

73 x 78 x 25mm (L x W x H)



Accessories

- EEL-S2-PROGUSB
Programming cable for PC
- EEL-S2-PROG
Programming unit
- EEL-S2-ADAP
Minifit-Adapter

Fault Situations:

Motor is jammed (current trip), pulses disappear or pulse counter difference is too high (difference limit). The controller will stop the motors and FAULT output will be pulled down (also in I-trip if indication is enabled). When motor is restarted the FAULT output is reset. Faults are also indicated with fault-led as follows:

- | | |
|---|-----------------------------------|
| 1 blink = position corrupted (calibration needed) | 4 blinks = difference limit |
| 2 blinks = current trip | 5 blinks = temperature protection |
| 3 blinks = pulses disappear | |

Jumpers

In normal mode both switches SW1/SW2 are set to most right position. (See "Wiring EEL-S2-3")

Monitoring

During normal use it is possible to monitor the function of controller with the S2-PROG. Select the monitor mode in S2-PROG and you can check the following values:

- | | |
|---------------------------------------|------------------------------|
| 1 current, Motor A 10-250 = 1-25A | 4 pulse count difference |
| 2 current, Motor B 10-250 = 1-25A | 5 position counter A 0-65535 |
| 3 pulse count/run cycle, only motor A | 6 position counter B 0-65535 |

Feedback Pulses

The controller counts pulse edges so counted value is double compared to the actual number of pulses.

Warnings and Recommendations:

- EEL-S2-3 has no fuse in it. Use external fuse according to application.
- Double-check correct polarity of power supply. If connected wrong EEL-S2-3 will be damaged.
- Please ensure that the power supply for the controller is capable of supplying sufficient current — otherwise controller and actuator may be damaged.
- Please adjust max current to be 10% higher than maximum current during load to ensure the longest actuator lifetime.
- Bansbach does not have any responsibility over the possible errors in this data sheet.
- Specifications are to be changed without notice.

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